

Date: Friday, 2/23/2007 8:33:10 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 30905
Estimate Number : 10606
P.O. Number : N/A
This Issue : 2/23/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : SMALL /MED FAB
Previous Run : 30731

Drawing Name : WEARPLATE











Part Number : D33193
Drawing Number : D3319 REV. B
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 3/9/2007

Qty: 20 Um: Each

Written By :
Checked & Approved By :
Comment : Est: 05.05.12 New issue KJJ/JLM
Est Rev:B Now on Waterjet 06-10-03 JLM

Additional Product

Job Number: 

Seq. #	Machine Or Operation:	Description :
1.0	M1010S18GA	1010/1025/A21/6aA SHEET .048
		
Comment: Qty.: 3,4150 sf(s)/Unit Total: 68,3004 sf(s) 1010/1025/A21/6aA SHEET .048" Thick Batch: 4103676 S70 07/03/05		
2.0	WATER JET	FLOW WATER JET
		
Comment: FLOW WATER JET 1-Cut as per Dwg D3319 Dwg Rev: B Prog Rev: B 2-Deburr if necessary S70 07/03/05 (21)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE S70 07/03/05 (21)		
4.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK S70 07/03/05 (21)		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary S70 07/03/05 (21)		

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6.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE Form using DT8326 & DT8261 as per Dwg D3319 Rev: <u>B</u> <u>SB</u> <u>07/03/09</u> <u>21</u>		
7.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK <u>07/03/09</u> <u>(21)</u>		
8.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
Comment: LARGE FABRICATION RESOURCE 1 Weld hard surface using D3319-3T2 per QSI 004 and Dwg D3319 Rev: <u>B</u> Qty Part Number Description Batch A/R N/A 7560 Hardcoat Rod <u>MK331, MK337</u> <u>FC</u> <u>07-03-09</u> <u>16</u>		
9.0	QC9	VISUAL WELDING INSPECTION
Comment: VISUAL WELDING INSPECTION <u>07/03/09</u> <u>(16)</u>		
10.0	POWDER COATING	POWDER COATING
Comment: POWDER COATING <u>M 101601</u> <u>m-l</u> <u>07/03/09</u> <u>(16x)</u> Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3		
11.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT <u>FC</u> <u>7/3/09</u> <u>(14)</u>		
12.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd. P/N: D3319-3, B/N: BXXXXX For Product Eligibility see PDA05-18 and Stock Location: _____ <u>FC</u> <u>7/3/9</u> <u>(14)</u>		

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Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



(16)

Comment: FINAL INSPECTION/W/O RELEASE

2807103109

Job Completion



u 07-3309

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype[illegible]

Measured by:	<i>M. M. M.</i>	Audited by:	<i>[Signature]</i>	Prototype Approval:	
Date:	<i>07 03 05</i>	Date:	<i>07/03/05</i>	Date:	

Rev	Date	Change	Revised by	Approv
A		New Issue	KJ/JLM	